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(54) **Kogation reducing ink**

(57) Ink-jet printer inks wherein kogation reduction is accomplished by the addition of phosphonate additives to the inks. In a preferred embodiment, the following are utilized: sodium salt of amino tri(methylene-phosphonic acid), 1-Hydroxyethylidene-1, 1,-diphosphonic acid, diethylene triaminepenta(methylenephosphonic acid); and potassium salt form of hexamethylenediamine tetra(methylene phosphonic acid). Al-

though in the examples disclosed herein, the salt form of the phosphonic acids were used, the acid form of the phosphonic acid can also be used provided the pH of the final inks are adjusted to desirable levels. Use of the above listed additives essentially eliminate kogation for the life of the pens, such as those used in Hewlett-Packard Company's thermal inkjet printers.

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Description**BACKGROUND OF THE INVENTION**

5 **[0001]** The present invention relates generally to inks used in ink-jet printers and, more particularly, to inks for reducing kogation in ink-jet printheads.

[0002] Modern thermal ink-jet printers offer a low cost, high quality, and comparatively noise-free option to other types of printers commonly used with computers. Such printers employ a resistor element in a chamber provided with an egress for ink to enter from a plenum. The plenum is connected to a reservoir for storing the ink. A plurality of such
10 resistor elements are arranged in a particular pattern, called a primitive, in a printhead. Each resistor element is associated with a nozzle in a nozzle plate, through which ink is expelled toward a print medium. The assembly of printhead and reservoir comprises an ink-jet pen.

[0003] In operation, each resistor element is connected via conductive trace to microprocessor, where current-carrying signals cause one or more selected elements to heat up. The heating creates a bubble of ink in the chamber, which is expelled through the nozzle toward the print medium. In this way, firing of a plurality of such resistor elements
15 in a particular order in a given primitive forms alphanumeric characters, performs area-fill, and provides other print capabilities on the medium.

[0004] A problem with inks used in such thermal in-jet printers is that the repeated heating of the resistor element over several hundreds of thousands or over millions of firings can cause breakdown of the ink, with consequent fouling
20 of the surface of the resistor element. This process has been termed "kogation", which is defined as the build-up of residue (koga) on the resistor surface. In other words, residue on the heater elements degrades ink-jet pen performance. Degraded performance is often evidenced by, for example, loss of drop weight, loss of drop velocity, nozzle misdirects or "outs" and ink puddling on the nozzles.

[0005] Various ink compositions have been developed in an effort to reduce kogation. For example, in the anionic dyes (sulfonate or carboxylate) commonly employed in aqueous inks used in thermal ink-jet printing, sodium is generally the counter-ion used. However, while dyes containing sodium counter ions generally provide good print quality, sodium
25 counter-ions have been found to contribute to the kogation problem.

[0006] It has been discovered, for example, that oxyanions, especially phosphates, may reduce kogation. The mechanism may be attributed to the additive eliminating or reducing adsorption of dye and/or decomposition products onto
30 the resistor. Organic acid sulfonate, such as sodium methane sulfonate, and bile salt (e.g., sodium cholate) isopropanol/water rinse is disclosed that functions to remove phosphate antistatic material from ink foam. US Patent 5,440,330 discloses the additives may have some utility in reducing kogation as macrocyclic polyethers for complexing cations. In US patent 5,683,520, an application of electrical pulses to ink-jet heater elements to reduce kogation. Other examples of kogation reduction techniques are set forth in US Patents 5,062,893; 5,380,358 and 5,725,647.

[0007] The aforementioned references are evidence of ongoing and broadly based attempts to eliminate, or at least substantially reduce, kogation as a problem in ink-jet printheads. While these techniques have utility in a number of cases, a need still remains for the development of ink compositions capable of reducing kogation in an effective and
35 efficient manner.

[0008] Desirably, such compositions would not only reduce kogation over the life of the printhead but would employ
40 low cost, readily available chemicals that are utilizable with minimal additional processing during ink formulation.

SUMMARY OF THE INVENTION

[0009] In accordance with the present invention there are provided ink-jet printer inks wherein kogation reduction is
45 accomplished by the addition of phosphonate additives to the inks. In a preferred embodiment, the following are utilized: sodium salt of amino tri(methylene-phosphonic acid), 1-Hydroxyethylidene-1, 1,-diphosphonic acid, diethylene tri-aminepenta(methylenephosonic acid); and potassium salt form of hexamethylenediamine tetra(methylene phosphonic acid). Although in the examples disclosed herein, the salt form of the phosphonic acids were used, the acid form of the phosphonic acid can also be used provided the pH of the final inks are adjusted to desirable levels. Use of the
50 above listed additives essentially eliminate kogation for the life of the pens, such as those used in Hewlett-Packard Company's thermal inkjet printers. The additives are readily available from Solutia, Inc., Saint Louis, Missouri, which markets the same under the Solutia Dequest® and Dequest® trademarks.

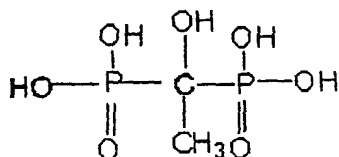
[0010] Other aspects and advantages of the present invention will become apparent from the following detailed description illustrating by way of example the principles of the invention.
55

BEST MODE FOR CARRYING OUT THE INVENTION

[0011] Solutia Dequest® phosphonates, both acid and salt form, are used in a wide variety of industrial applications.

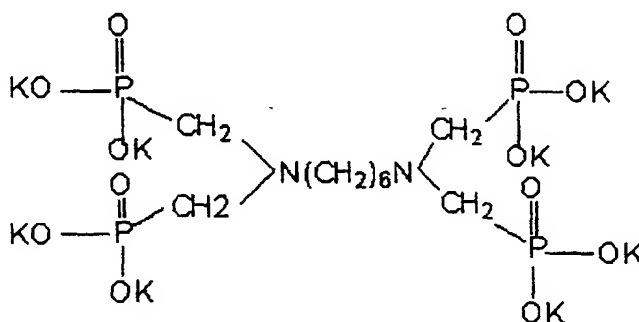
These phosphonates provide excellent stability in aqueous systems at high temperatures, high pressures, and pH extremes. A combination of unique properties and characteristics provides a broad range of functionality including scale inhibition, sequestration, dispersion, and corrosion control. This range of functional activity enables utilization of the phosphonates in a variety of applications.

[0012] Exemplary of the phosphonates is Dequest 2016 (Na₄HEDP, Sodium HEDP), 1-Hydroxyethylidene-1,1,-di-phosphonic acid tetra sodium salt, sodium salt of the following acid, having the following formula:

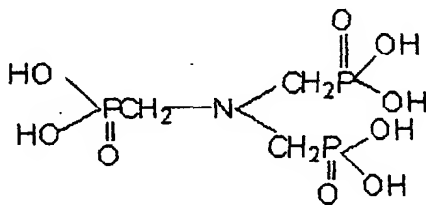


[0013] According to the present invention, the capability of the following phosphonates were tested for their ability to reduce kogation:

Dequest 2054 (K₆HDTMPA), Hexamethylenediamine tetra(methylene phosphonic acid), potassium salt

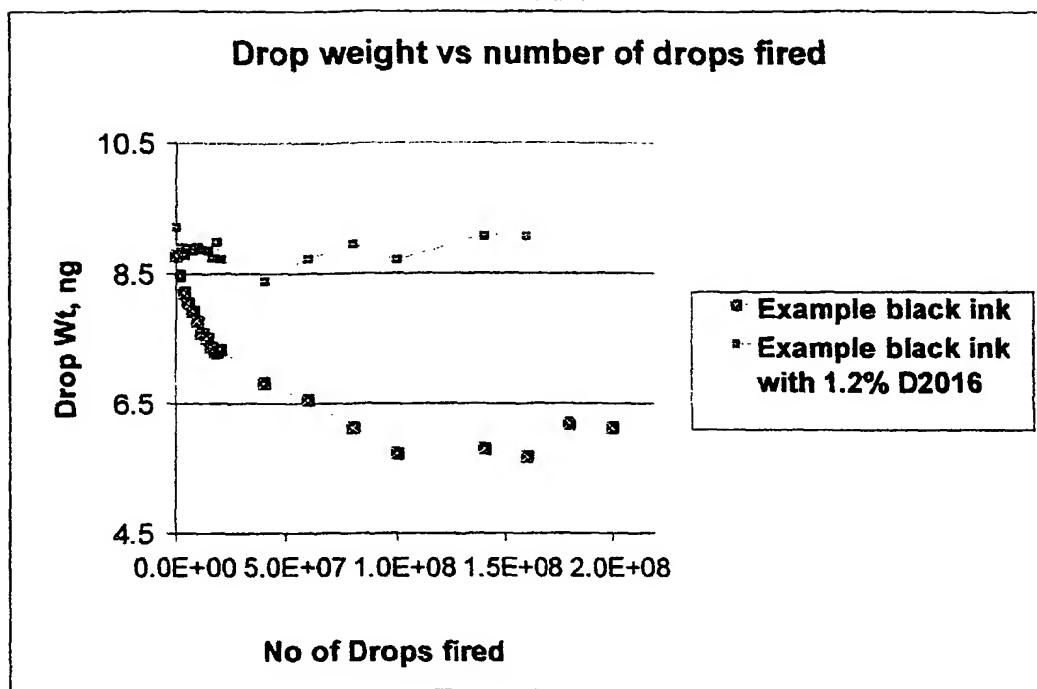


Dequest 2006 (Na₂HATMP, Na₂AMP, Sodium ATMP), Amino tri (methylene-phosphonic acid) pentasodium salt of the following acid:



[0014] TABLE I shows a comparison between black ink containing the additive Dequest 2016 (upper curve) and black ink without the additive (lower curve). It was noted that substantially improved performance of the printheads was realized as kogation was minimized because of the presence of the additive.

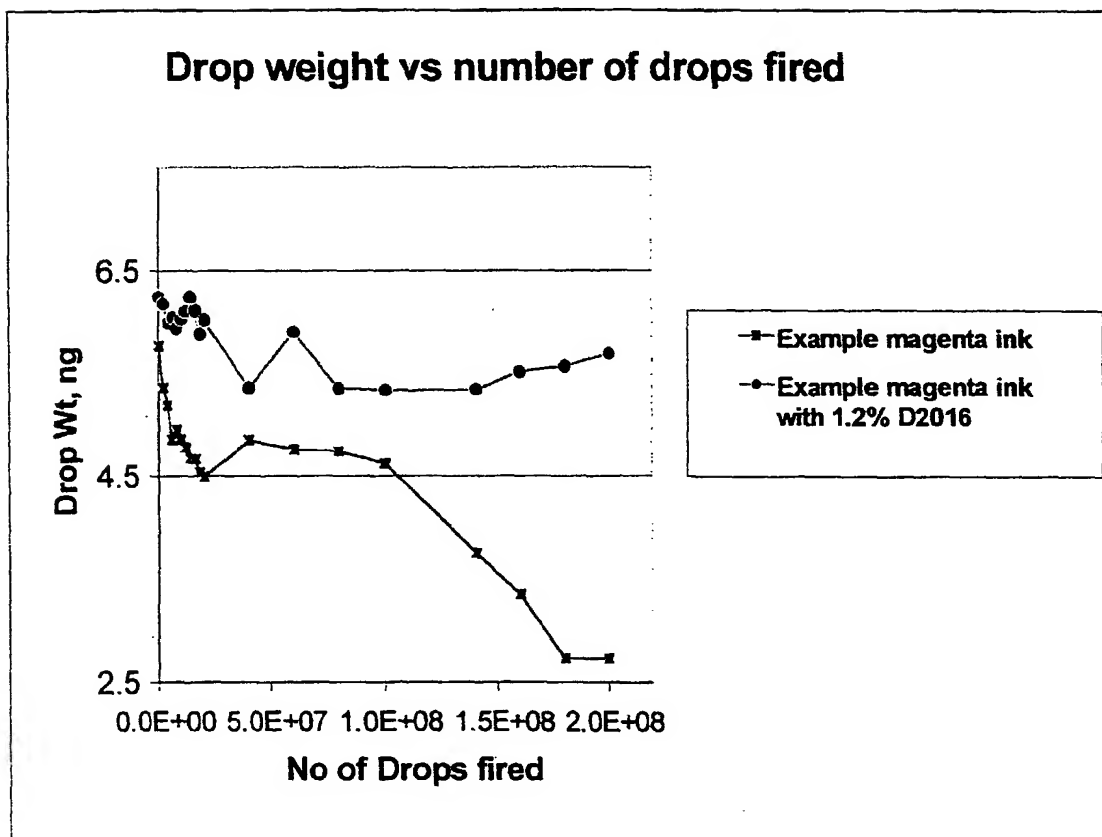
TABLE I



[0015] Referring now to TABLE I, there is shown drop weight, expressed in nanograms plotted against number of drops fired of thermal ink-jet pens over a life of two hundred million (200,000,000) drops, i.e. two hundred million firings of printhead resistor elements. In the upper curve, there is shown the effect of the additive Dequest 2016, present in an experimental black ink at 1.2% by weight. Presence of the additive formulation at between about 0.25% and about 3.0% is useful, while 1.2% by weight is preferred in this formulation. The lower curve shows results when the ink, without the phosphonate additive, was tested.

[0016] TABLE II shows a comparison between magenta ink containing the additive Dequest 2016 (upper curve) and magenta ink without the additive (lower curve). Again, it was noted that substantially improved performance of the printheads was realized as kogation was minimized because of the presence of the additive.

TABLE II



[0017] With further reference to TABLE II, there is shown a comparison between magenta ink containing the additive Dequest 2016 (upper curve) and magenta ink without the additive (lower curve). Again, it was noted that substantially improved performance of the printheads was realized as kagation was minimized because of the presence of the additive.

[0018] In summary, the results shown in TABLES I and II reveal that compositions for magenta and black ink, all containing the phosphonate additive, reduced kagation over the life of the printheads, for both magenta and black inks. In preferred embodiments, the following compositions, showing percentages by weight, were utilized:

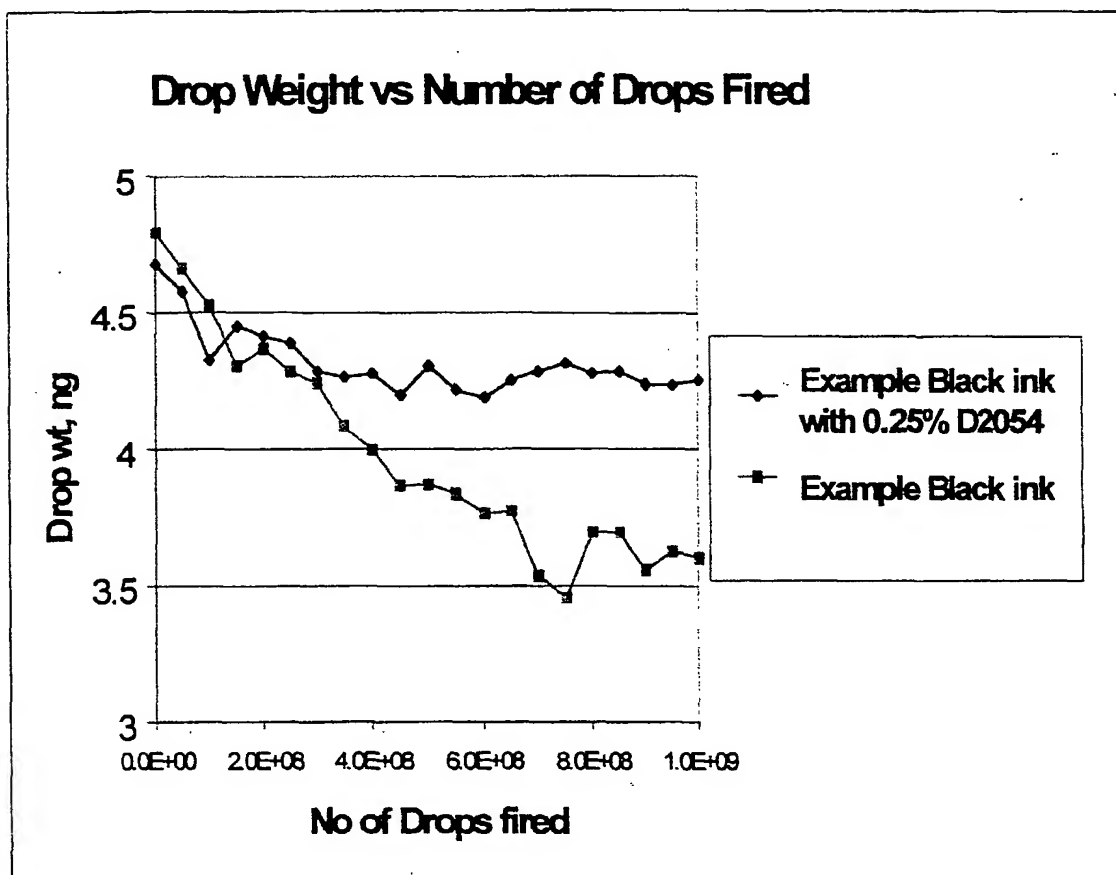
| | Magenta | Black |
|--------------------------|---------|-------|
| Glycerol | 7.5 | 7.5 |
| Buffer solution to pH=8 | 1 | 1 |
| 2-Pyrrolodone | 9.4 | 9.4 |
| Diethylene glycol | 5 | 5 |
| Trimethylolpropane | 7.5 | 7.5 |
| Tergitol 15-S5 or 7 | 0.5 | |
| Zonyl FSO-100 | 0.4 | |
| Surfynol 465 | | 0.1 |
| RB31(1) | | 46.92 |
| PF Magenta 2- (2) | 46.85 | |
| Water to make up to 100g | | |

[0019] In the above listed compositions, RB31 is Reactive Black 31 liquid from Avecia, PF Magenta 2 is ProjetFast 2 Magenta liquid from Avecia. Tergitol 15-S5 or 7 are polyethylene glycol ethers of a mixture of fatty alcohol, having

an average of 5 or 7 moles of ethylene glycol, available from Union Carbide. Zonyl FSO is a fluoro surfactant made by DuPont.

[0020] TABLE III shows a comparison between black ink containing the additive Dequest 2054 (upper curve) and black ink without the additive (lower curve). It was noted that substantially improved performance of the printheads was realized as kogation was minimized because of the presence of the additive.

TABLE III



[0021] Referring now to TABLE III, there is shown drop weight, expressed in nanograms plotted against number of drops fired of thermal ink-jet pens over a life of two hundred million (200,000,000) drops, i.e. two hundred million firings of printhead resistor elements. In the upper curve, there is shown the effect of the additive Dequest 2054, present in an experimental black ink at 0.25% by weight. Presence of the additive at between about 0.15% and about 0.3% is useful, while 0.25% by weight is preferred. All three examples show that, with phosphonate additive, the drop weight change over the life of the pen is reduced.

[0022] The present invention may be embodied in other specific forms without departing from its spirit or essential characteristics. The described embodiment is to be considered in all respects only as illustrative and not restrictive. The scope of the invention is, therefore, indicated by the appended claims rather than by the description thereof. All changes which come within the meaning and range of equivalency of the claims are to be embraced within their scope.

Claims

1. An ink, useful in reducing kogation in ink-jet printheads, comprising:
a water base; and
a phosphonate additive.

2. The ink according to claim 1, wherein said phosphonate additive is present in concentration between about 0.25% and about 2% by weight of said ink.
3. The ink according to claim 1, wherein said phosphonate additive is present in concentration of about 0.5 to about 3.0% by weight.
4. The ink according to claim 1, wherein said phosphonate is present in the acid form or the salt form.
5. The ink according to claim 1, wherein said phosphonate is selected from the group consisting of diphosphonic acid, amino tri methylene-phosphonic acid, 1-Hydroxyethylene-1, 1,-diphosphonic acid, hexamethylenediamine tetra (methylene phosphonic acid), hydroxyethylidene) diphosphonic acid and hexamethylenediamine tetra methylene phosphonic acid.



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EUROPEAN SEARCH REPORT

Application Number
EP 02 25 0506

| DOCUMENTS CONSIDERED TO BE RELEVANT | | | |
|--|--|--|--|
| Category | Citation of document with indication, where appropriate, of relevant passages | Relevant to claim | CLASSIFICATION OF THE APPLICATION (Int.Cl.7) |
| X | PATENT ABSTRACTS OF JAPAN vol. 015, no. 452 (M-1180), 18 November 1991 (1991-11-18) & JP 03 193357 A (TAIHO IND CO LTD), 23 August 1991 (1991-08-23) * abstract * | 1-5 | C09D11/00 |
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| The present search report has been drawn up for all claims | | | |
| Place of search THE HAGUE | | Date of completion of the search 8 May 2002 | Examiner Miller, A |
| CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document | | | |

EPIC FORM 1503 03 82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 02 25 0506

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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08-05-2002

| Patent document cited in search report | | Publication date | Patent family member(s) | | Publication date |
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82